Coaxial— Snap On & Screw On Types / 50 Ohm & 75 Ohm



These 50 and 75 Ohm coaxial connectors are easily inserted into your printed circuit board using an insertion tool. Solder is eliminated and a dependable press-fit connection is made.

SMB = Snap On Types:

SMC = Screw On

SPECIFICATIONS

Material: Body - Brass per QQ-B-620 half hard insulator —

Teflon per MIL-P-19468

Finish: Center contacts mating area shall be gold plated to a

minimum thickness of 0.00003 inch in accordance with MIL-G-45204 Type II Grade C. All other metal parts shall be finished to provide a connector which meets the corrosion

requirements as called out in

this specification.

Electrical:

50 Ohms:

Impedance: 50 Ohms nominal Frequency: 0 to 4 GHz

Insulation Resistance: 1,000 Megohms (min.)

75 Ohms: Impedance:

Frequency: Insulation

0 to 2 GHz Resistance: 1,000 Megohms (min.)

75 Ohms nominal

Dielectric Withstanding Voltage:

75 Ohms:

50 Ohms:

The magnitude of the test voltage shall be 1,000 volts

rms at sea level.

The magnitude of the test voltage shall be 2,000 volts

rms at sea level

Voltage Standing Wave Ratio (VSWR):

> SMB: From dc to 4 GHz, the

VSWR shall not exceed 1.3 & .04 (f) where f is the frequency in Gigahertz

(GHz).

SMC: From dc to 10 GHz the

VSWR shall not exceed 1.25 & .04 (f) where f is the frequency in Gigahertz

(GHz).

R.F. Leakage (dB) Min. @ 2 to 3 GHz:

> SMC: 60 SMB: 55

Insertion Loss:

50 Ohms (dB Max.):

SMB: @ 1.5 GHz .30 SMC: @ 4.0 GHz .25

75 Ohms (dB Max.):

SMB & SMC: @ 1.5 GHz .30

Mating

Interface design per MIL-C-Characteristics:

39012 and interchangeable with other manufacturers.

Connector **Durability:**

The connector to be tested and its mating connector

shall be subjected to 500 insertion and withdrawal cycles at 12 cycles per minute. The connector shall show no evidence of mechanical failure and the connector shall meet the mating characteristic requirements.

Environmental

Vibration:

SMB: Specification MIL-STD-202, method 204, test condition B

Specification MIL-STD-202,

method 204, test condition D

SMC: Shock:

> SMB: Specification MIL-STD-202, method 213, test condition B SMC:

Specification MIL-STD-202. method 213, test condition C

Corrosion (salt spray):

Specification MIL-STD-202, method 101, test condition B

Corona Level: The connector shall not

exhibit breakdown (corona) when 190 volts rms is applied and the altitude is

70,000 feet.

Contact Resistance:

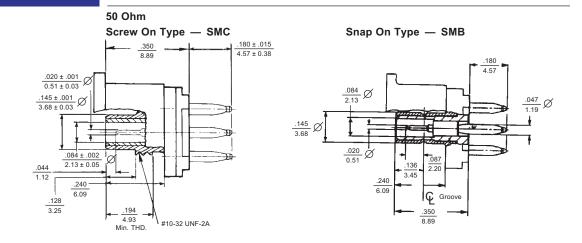
The center contact resistance drop shall not exceed 2.5 milliohms and the outer

contact resistance drop shall not exceed 2.0 milliohms.

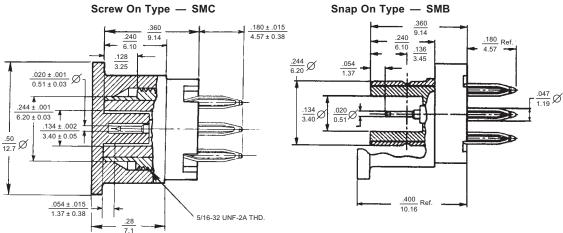
Winchester Electronics

Coaxial-Snap on & Screw on Types 50 Ohm & 75 Ohm

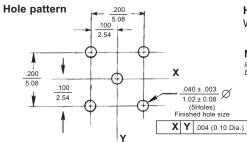
OUTLINE



75 Ohm Screw On Type — SMC



BACKPANEL REQUIREMENTS



Hole Size & Plating - Standard C-Press®: Winchester illustration on page CP/4.

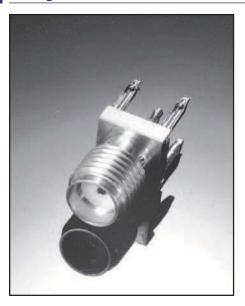
NOTE: Consult Winchester Electronics for C-Press® applications for backpanels less than .093" thick and for bare copper plated through holes.

ORDERING INFORMATION

Connector Type	Screw on Type	Snap on Type	
50 Ohm	121-27341-1 Without CAP	121-10302-1 With CAP	
	121-27341-2 With CAP	121-10302-2 Without CAP	
75 Ohm	121-10349-1 With CAP	121-14165-1 With CAP	
	121-10349-2 Without CAP	121-14165-2 Without CAP	



Straight Jack 50 Ohm Coaxial Press-fit Connector



This new SMA straight jack 50 ohm coaxial connector featuring our C-Press® compliant contacts offers a superior option to soldering coaxial connectors to printed circuit boards. Easily inserted, the SMA connector yields a minimum retention of 50 lbs. The unchallenged performance of the C-Press® compliant contact allows this SMA connector to be removed and replaced multiple times without loss of mechanical or electrical integrity exceeding the requirements of Mil-Std-2166. The connector meets the performance and interface requirements of Mil-C-39012/93B and Mil-Std-348. It is presented in an attractive silvery white star bright finish which exhibits superior electrical properties and corrosion protection.

SPECIFICATIONS

MATERIALS AND FINISHES

Body: Material: Brass, alloy

Finish: Albaloy Material: PTFE

Material: Phosphor bronze **Socket Contact:**

Finish: Gold over nickel

Material: Copper alloy Finish: Tin-lead over 50

microinches min. nickel

PERFORMANCE SPECIFICATIONS

Nominal

Insulator:

Ground Contact:

Impedance: 50 ohms Frequency Range: 0-18 GHz

Voltage Rating: 335 VRMS max.

at sea level 85 VRMS max. at

70,000 feet

Temperature -65°C to +165°C Rating:

Dielectric Withstanding

1000 VRMS at sea level Voltage: Center Contact

Resistance: 3.0 Milliohms max.

Outer Contact Resistance:

2.0 Milliohms max. Insulation 5000 megohms min. Resistance:

Center Contact

Insertion Force: 2 lbs. max.

Center Contact

Withdrawal Force: 1 ounce min.

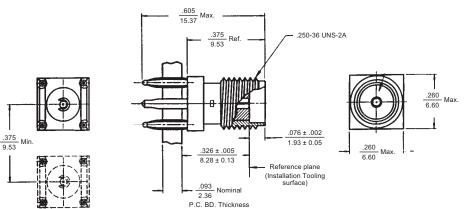
Connector

Installation Force: 200 lbs.

Connector

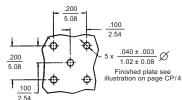
Removal Force: 50 lbs.

DIMENSIONS



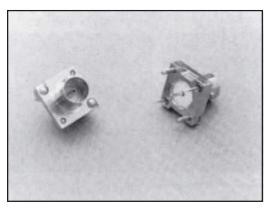
Catalog Number = 121-29262-1

Recommended P.C. Board Hole Replacement



Winchester Electronics

Coaxial-BNC 75 Ohm



The C-Press® 75 ohm BNC connector eliminates soldering to the printed circuit board. The connector is pressed into the PCB using Standard C-Press® contacts with installation tool provided by Winchester Electronics. This BNC connector combines the use of our C-Press®compliant contacts and drive screws to allow low insertion force into the PCB as well as high retention force to the printed circuit board.

This patented drive screw design allows the drive screw to screw freely into the hole but prevents it from spinning out of the hole when the mated connector and cable is tugged or

pulled on. The result is a connector that meets or exceeds 100 lbs. minimum retention.

C-Press® BNC connectors can be removed from the P.C.B. using a drive screw knockout tool and connector removal tool available from Winchester Electronics. Removal and replacement of these connectors is a cost effective, quick and easy process.

These connector features combine to offer significant advantages in reliability, assembly, repairability and cost over other soldered in or press fit BNC connectors.

SPECIFICATIONS

This connector meets the mechanical and electrical intermating requirements for class 2 coaxial connectors per Mil-C-39012. Impedance: 75 ohms commercial 500 VAC, RMS @ sea level Voltage rating: VSWR:

Less than or equal to 1.15 (return loss better than 23.0

dB)

RF Leakage: -55 dB @ 2 GHz

Frequency

0 to 4 GHz range:

Practical

Frequency range: 0 to 2 GHz

Center contact: 20 milliohms max. @ 1 amp. **Outer contact:** 1.5 milliohms max. @ 1 amp

Insulation

resistance: 5000 megohms min. @ 500 V

Insertion Loss: .3 dB max. @ 2 GHz

Center contact

insertion force: 2 lbs. max. with a .054" dia.

steel pin

Center contact withdrawal

force: 2 oz. min. with a .052 dia. steel

pin

Temperature range:

-55°C to +125°C

Connector

500 lbs. max. insertion force:

Connector

100 lbs. min. removal force: Anti-static Packaging:

Zinc die cast. 150 microinches **BNC Body:**

min. nickel over 200 micro-

inches min. copper **Contact Socket:** Beryllium Copper. 50

microinches min. gold over 150 microinches min. nickel over 10 microinches max.

copper plating

Insulator, Front: Teflon Teflon

Insulator, Rear: Insert:

Brass. 100 microinches min. tin-lead over 100 microinches

min. copper plate

Fastener, Locking:

Stainless steel. Passivated

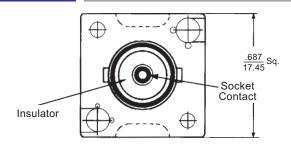
Contact, C-Press®:

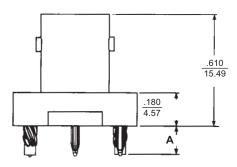
Copper, Nickel, Tin. 100 microinches min. tin-lead over 50 microinches min. nickel



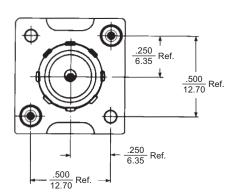
Coaxial-BNC 75 Ohm

OUTLINE





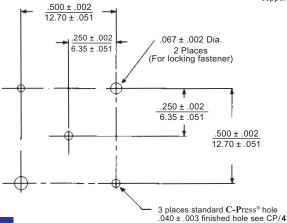
Part Number	Α	
121-13305-1	.17 / 4.3	
121-13305-2	.25 / 6.4	



BACKPANEL REQUIREMENTS

Hole pattern

NOTE: Consult Winchester Electronics for *C-Press** applications for backpanels less than .093" thick and for bare copper plated through holes.



ORDERING INFORMATION

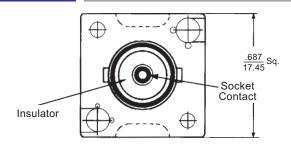
Part Number 121-13305-1

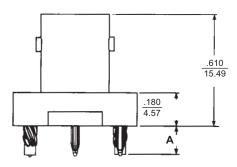
Connector Insertion Tool: 107-43184 Connector Removal Tool: 107-43185 Drive Screw Knockout Tool: 107-43186



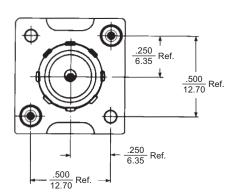
Coaxial-BNC 75 Ohm

OUTLINE





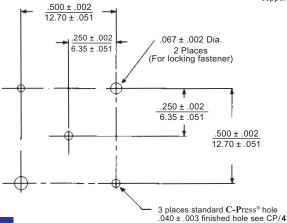
Part Number	Α	
121-13305-1	.17 / 4.3	
121-13305-2	.25 / 6.4	



BACKPANEL REQUIREMENTS

Hole pattern

NOTE: Consult Winchester Electronics for *C-Press** applications for backpanels less than .093" thick and for bare copper plated through holes.



ORDERING INFORMATION

Part Number 121-13305-1

Connector Insertion Tool: 107-43184 Connector Removal Tool: 107-43185 Drive Screw Knockout Tool: 107-43186



Power Terminal 6 Pin - .125" x .250" Grid 10 Pin - .100" x .300" Grid

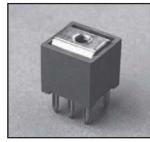
Winchester Electronics offers you a cost effective, reliable method to get power to your printed circuit board without soldering.

C-Press® compliant pin power terminals can be removed from the board and replaced with a virgin power terminal with no loss of contact reliability. Assembly is easy. Tools are available.

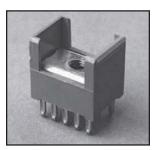
An insulator is available to shield the terminal from adjacent components.An isolator is available to prevent shorting across the top of the terminal.



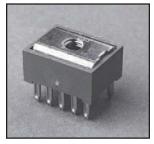
6 Pin - Bare



6 Pin - Insulator



10 Pin - Isolator

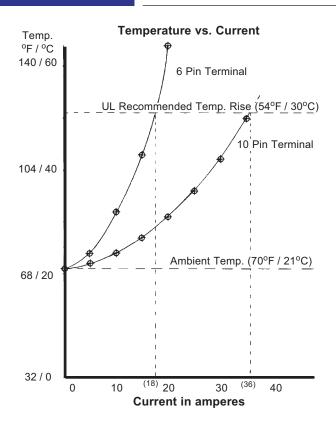


10 Pin - Insulator



10 Pin - Bare Tabs

SPECIFICATIONS



INSULATOR / ISOLATOR

Material: Nylon reinforced, UL rated 94 V-O

Insulation Resistance: 5,000 Megohms (min.)

Operating

Temperature: -55°C to +105°C

CONTACTS

Material: Copper alloy 725 Tin lead Plating: Current Rating: See chart

Contact

Resistance: 2 Milliohms (max.)

Insertion Force:

6 pin 240 lbs. max 400 lbs. max 10 pin

Retention Force:

6 pin 48 lbs. min 10 pin 80 lbs. min

Thread Torque:

#4-40 thread 8 in.- lbs. min. #6-32 thread 8 in.- lbs. min.

Note: Utlilzing a brass screw and a .038 min. thick washer or lug.

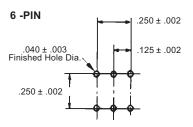


Power Terminal 6 Pin - .125" x .250" Grid

10 pin - .100" x .300" Grid

BACKPANEL REQUIREMENTS

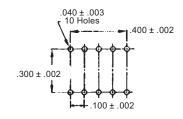
Hole pattern



Hole Size & Plating - Standard C-Press®: Winchester illustration on page CP/4.

NOTE: Consult Winchester Electronics for *C-Press®* applications for backpanels less than .093" thick and for bare copper plated through holes.

10 -PIN



Screw packaged separately

ORDERING INFORMATION

Terminal	Number	Hole		Part Number	
Style	of Pins	Size	Without Screw	With Screw*	Captive Screw
	6	6/32	121-14207	121-14207-1	_
	10		121-27239	121-27239-1	121-27390
	6	4/40	121-14208-1	121-14208	_
Bare	6	M3	121-14201	_	_
	10		121-14202	_	_
	10	M4	121-14202-1	_	_
	6	6/32	_	121-14207-2***	_
	6	6/32	_	121-14207-3**	_
	6	0.100	121-27295-2	121-27295-4	_
	10	6/32	121-14205	121-14205-1	121-27391
Isolator	6	4/40	121-27295-1	121-27295-3	_
	10	М3	121-14205-2	_	_
	10	_	121-24565	_	_
	10	6/32	_	121-27391*	_
	6	6/32 M3	121-27296-2	121-27296-4	_
	10		121-14204	121-14204-1	_
Insulator	6		121-27395	_	_
	10		121-27394	_	_
	6	4/40	121-27296-1	121-27296-3	_
Bare With Tabs	10	_		121-24539	

Notes:

- * Torx with captive washer
- ** Screw and washer unassembled
- *** Screw and washer assembled

C-Press®

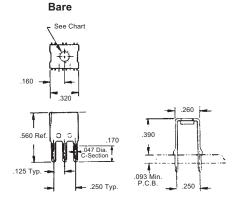
121 Series

Power Terminal 6 Pin - .125" x .250" Grid

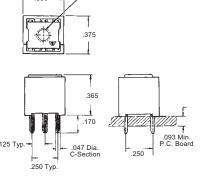
10 Pin - .100" x .300" Grid

OUTLINE



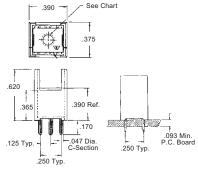


With Insulator



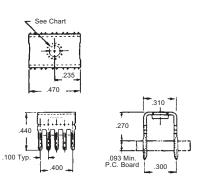
See Chart

With Isolator

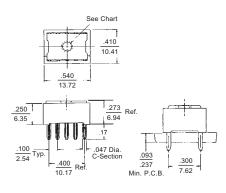


10 Pin

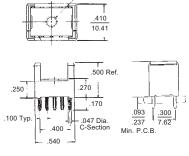
Bare



With Insulator

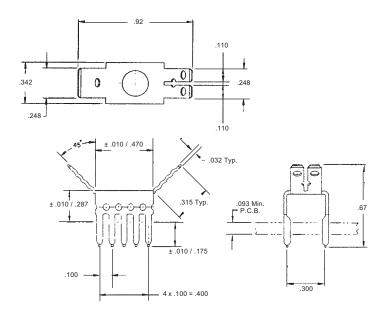


With Isolator



See Chart

With .250" Quick Disconnect Tabs



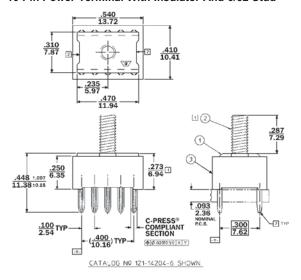
Alternate Power Terminal Connector

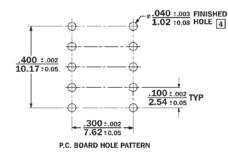
Winchester Electronics is prepared and eager to help you with your power connector needs. Our 121 Series power terminal connectors can be modified to meet your needs and fit your application.

As you can see below we can do some interesting and useful modifications for our customers. Call today and we'll engineer a solution for you.

OUTLINE

10 Pin Power Terminal With Insulator And 6/32 Stud





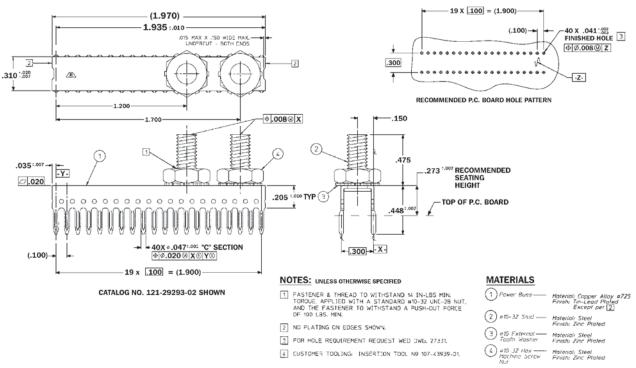
MATERIALS:

- 2) #6-32 Stud —— Steet Zinc Plate
- 3 Insulator ——
 Nylan, UL94V-0 Rated
 Color: Natural

NOTES

- 1 FASTENER & THREAD TO WITHSTAND 14 IN-IDS MIN. TORQUE, APPLIED WITH A STANDARD #6-32 UNC-ZB NUT, AND THE FASTENER TO WITHSTAND A PUSH-OUT FORCE OF 100 IDS MIN.
- 2 NO PLATING ON EDGES SHOWN.
- 3 SEATING HEIGHT TO P.C. BOARD SURFACE.
- 4 PLATED THROUGH HOLE REQUIREMENTS PER DWG NΩ 27331.
- 5. INSTALLATION TOOLING: INSERTION Nº 107-43940-01. REMOVAL Nº 107-42503, IMPACT HANDLE Nº 107-42055

80 Amp Power Buss Strp



FUSECLIP®

Winchester Electronics has combined C-Press® compliant pin technology with a 3ag FUSECLIP® to create another solderless printed circuit device.

- For 1/4" diameter fuses
- 30AMP @ 30°C rise
- -55°C to 105°C operating temperature

OUTLINE

MATERIALS & FINISHES

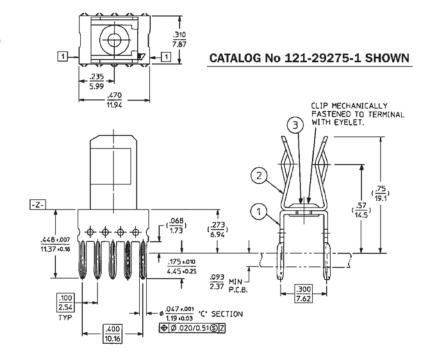
Power Terminal — Material: Copper-Nickel-Tin
 Alloy, CDA 72500
 Finish: Tin Lead Plating,

Fuse Clip ——— Material: Beryllium Copper Finish: Silver Plating

PERFORMANCE CHARACTERISTICS

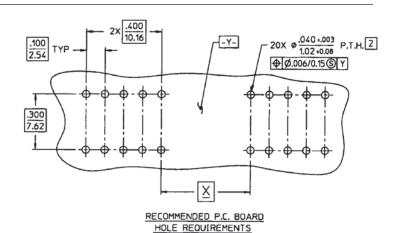
C-Press® Performance:

- Maximum insertion force, 10 Pin
 400 lbs. max.
- Minimum retention force, 10 Pin
 80 lbs. min.
- Number of repair cycles without hale deformation or performance loss
 3
- Contact to PTH electrical resistance
 2 milliohms max.



BACKPANEL REQUIREMENTS

Χ
<u>.100</u> 2.54
.150 3.81
.275 6.99
. <u>475</u> 12.07
.650 16.51
.850 21.59



Winchester Electronics