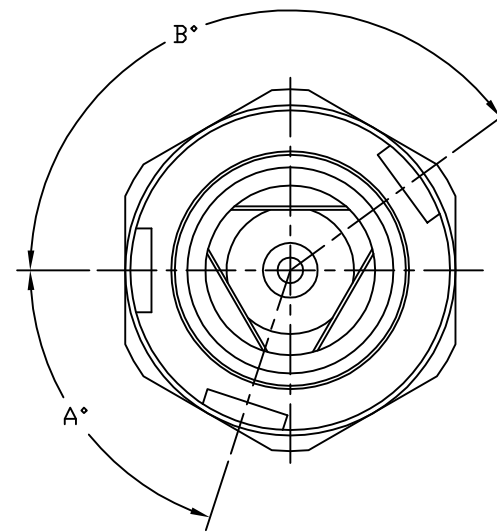
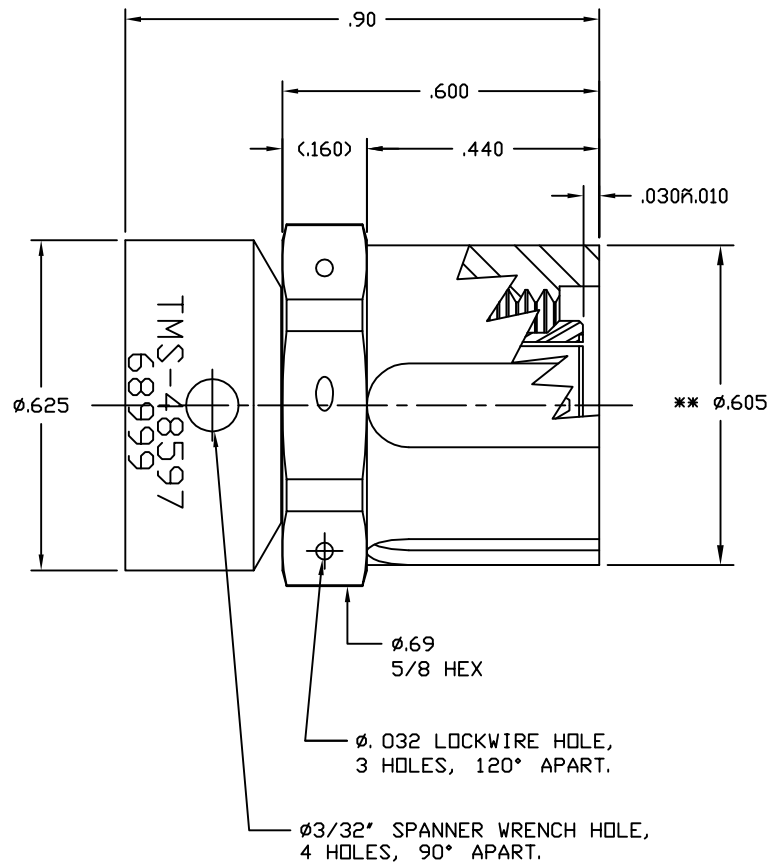


SD48597-SEE TAB	SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
	A	RELEASED FOR PRODUCTION	Nick.	6JAN93	J.D.B.	1/6/93
	B	CHANGED PER CDC #18036	J.D.B.	11/21/95	J.D.B.	11/21/95
	C	CHANGED PER CDC #18468	J.D.B.	8/28/96	J.D.B.	8/30/96
	D	CHANGED PER CDC #18736	J.D.B.	9/11/96	J.D.B.	9/11/96
	E	CHANGED PER CDC #18747	J.D.B.	10/10/96	J.D.B.	10/10/96



** $\phi .605$ IS $\phi .525$ FOR -0 KEYING

KEYED COUPLING NUT TABULATION		
DASH No.	A	B
-0	NO KEYING	
-1	72°	120°
-2	96°	96°
-3	120°	144°
-4	72°	144°
-5	120°	120°
-6	120°	72°
-7	120°	96°
-8	110°	72°
-9	72°	110°
-10	110°	120°
-11	110°	96°
-12	110°	110°
-13	120°	90°
-14	72°	72°
-15	50°	50°
-16	50°	72°
-17	50°	96°
-18	96°	72°

DRAFTSMAN	Paul R. Nickerson	6JAN93
CHECKER	John D. Bloomfield	1/6/93
APPROVED	John D. Bloomfield	1/6/93

UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES
 MACHINED SURFACES FINISH N/A RMS MAX.
 REMOVE ALL BURRS .005 MAX. BREAK
 MACHINE CORNERS .005 MAX. FILLET R.
 TOLERANCES ON DECIMALS
 .XX $\pm$.03 .XXX $\pm$.005
 ANGLES $\pm$ 1° FRACTIONS $\pm$ 1/32

DO NOT SCALE DRAWING

TIMES MICROWAVE SYSTEMS		
TITLE: REPLACEABLE FRONT END "ATNC" MALE WITH KEYED NUT		
DWG. SIZE B	DRWG. NO. SD48597-SEE TAB	REV. E
CODE IDENT. 68999	SCALE: NONE	SHEET: 1 of 1

DIELECTRICS	TEFLON, ASTM D1457	NONE
COUPLING NUT	STAINLESS STEEL, ASTM A582	PASSIVATE, ASTM A380
BODY	STAINLESS STEEL, ASTM A582	PASSIVATE, ASTM A380
CONTACTS	BERYLLIUM COPPER, QQ-C-530	GOLD PLATE, MIL-G-45204
PART NAME	MATERIAL & SPEC. NUMBER	FINISH & SPEC. NUMBER

011609
W.O. NUMBER
MATERIAL: SEE TABLE